Truflo® — TKM Series

In-Line Paddle Wheel Flow Meter Sensor

ICON PROCESS CONTROLS™ Corrosion-Free Instrumentation Equipment

Flow | Total | Pulse | 4-20mA

GUARANTEE LIFETIME WARRANTY

truflo®

Industry's Longest Lasting Paddle Wheel Flow Meter

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In-Line Paddle Wheel Flow Meter Sensor

ICON PROCESS CONTROLS™ Corrosion-Free Instrumentation Equipment

- No Programming | Quick Installation
- Industry's Highest Accuracy: ±0.5%
- Lifetime Warranty*

- Pulse | 4-20mA Outputs
- Flow | Total
- Revolutionary ShearPro® Paddle Wheel Design
- Low Pressure Drop
- NEMA 4X | IP 66 Protection
- Password Protected Security
- True Union Design ½ - 2"
- Flange Connection 3" - 4"

Engineered for accuracy, ruggedness and longevity

The Truflo® TKM Series digital in-line flow meter sensors are easy to install with exceptional guaranteed long-life performance. They are highly repeatable, extremely rugged sensors that offer outstanding value and require no scheduled maintenance.

The TKM Series has a process-ready output signal with a wide dynamic flow range of 0.3 to 33 ft/s | 0.1 to 10 m/s. The sensor measures liquid flow rates in full pipes.

TKM Series flow meters are offered in a variety of materials and are available from ¼" - 4" pipe sizes. The many material choices, including PVC, PP, PVDF and 316 SS make this model highly adaptable and chemically resistant to many corrosive liquid process applications.

The TKM Series flow meter bodies (PVC, PP, PVDF) are true-union designed up to 2" just as any true-union ball valve is designed. 3" - 4" versions are flanged. They come completely pre-programmed with a bright LCD Display that rotates 360°.

* The Truflo® TKM Series also comes equipped with a lifetime warranty on the paddle wheel assembly.

316SS | PC | PVC | PP | PVDF | RoHS Compliant | CE

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New ShearPro® Design

- Contoured Flow Profile
- Reduced Turbulence = Increased Longevity
- 78% Less Drag than Old Flat Paddle Design‡

‡Ref: NASA "Shape Effects on Drag"

Tefzel® Paddle Wheel

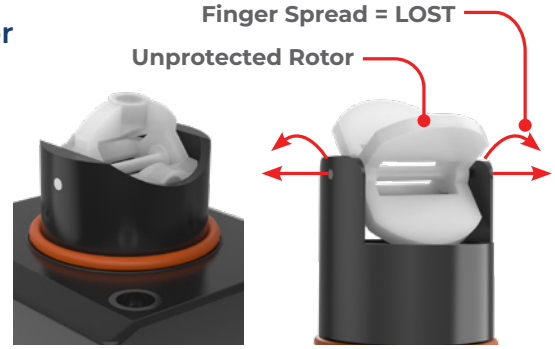
- Superior Chemical And Wear Resistance vs PVDF

Zirconium Ceramic Rotor | Bushings

- Up to 15x the Wear Resistance vs. Regular Ceramic
- Integral Rotor Bushings Reduce Wear and Fatigue Stress

ShearPro® Through-Pin Design

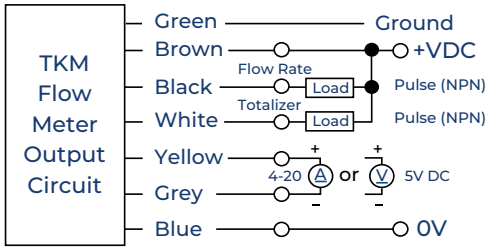
- Eliminates Finger Spread
- No Lost Paddles
- Increased Temp. Rating
- 360° Housing Protects Rotor



ShearPro® vs. Competitor 'A'

Wiring Diagram

TKM - (4-20mA or 0-5V DC + NPN Pulse) Flow Rate + Flow Totalizer + Pulse Diagram



Brown	10 - 30 VDC (+)	**Yellow**	+ (4-20mA) or (0-5V)
Blue	0V (-)	**Grey**	Totalizer Output NPN (4-20mA or 0 - 5V DC) (4-20mA Default -0-5VDC Option-Special Order)
White	Totalizer Pulse Output NPN	**Black**	Flow Rate Pulse Output NPN

Black Wire can be Changed for Flow Total Limit Output or Unit Volume Pulse Output

Specifications

General		
Operating Range	0.3 to 33 ft/s	0.1 to 10 m/s
Pipe Size Range	¼" to 4"	DN08 to DN100
Linearity	±0.5% of F.S @ 25°C | 77°F	
Repeatability	±0.5% of F.S @ 25°C | 77°F	
Wetted Materials		
Sensor Body	PVC (Dark) | PP (Pigmented) | PVDF (Natural) | 316SS	
O-Rings	FKM | EPDM* | FFKM*	
Rotor Pin | Bushings	Zirconium Ceramic | ZrO_2	
Paddle | Rotor	ETFE Tefzel®	
Electrical		
Frequency	49 Hz per m/s nominal	15 Hz per ft/s nominal
Supply Voltage	9 to 30 VDC ±10% regulated	
Supply Current	<1.5 mA @ 3.3 to 6 VDC	<20 mA @ 6 to 24 VDC
Max. Temperature/Pressure Rating - Standard and Integral Sensor | Non-Shock		
PVC	180 psi @ 68°F | 40 psi @ 140°F	12.5 bar @ 20°C | 2.7 bar @ 60°C
PP	180 psi @ 68°F | 40 psi @ 190°F	12.5 bar @ 20°C | 2.7 bar @ 88°C
PVDF	200 psi @ 68°F | 40 psi @ 240°F	14 bar @ 20°C | 2.7 bar @ 115°C
316 SS	Consult Factory	
Operating Temperature		
PVC	32°F to 140°F	0°C to 60°C
PP	-4°F to 190°F	-20°C to 88°C
PVDF	-40°F to 240°F	-40°C to 115°C
316 SS	-40°F to 300°F	-40°C to 149°C
Outputs		
TKM Series	NPN Pulse | 4-20mA Outputs	
Standards and Approvals		
CE | FCC | RoHS Compliant		

See Temperature and Pressure Graphs for more information

*Optional

K-Factors for TK Series

Size	LPM	GPM
¼"	547	2079
⅜"	300	1140
½"	127.6	484.9
¾"	81.8	310.8
1"	55.1	209.4
1½"	18.8	71.4
2"	10.2	38.8
3"	4.7	18
4"	2.1	8
⚠ K-Factor is Pre-Programmed		

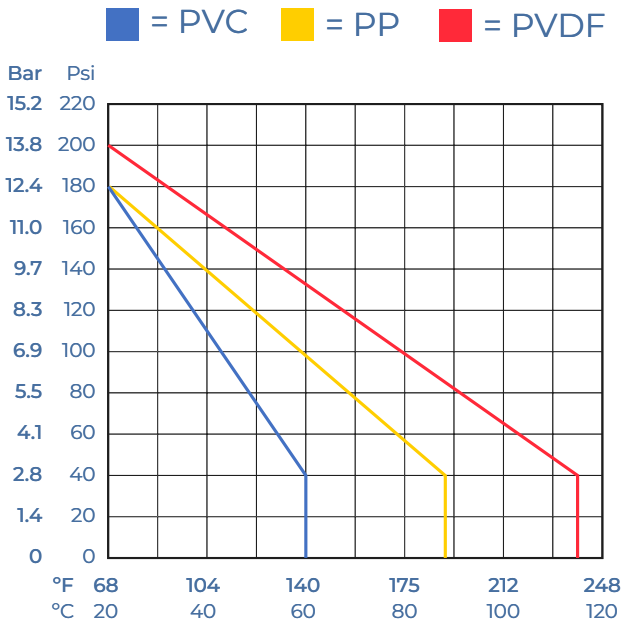
Min/Max Flow Rates

Pipe Size (O.D.)	LPM | GPM 0.3m/s min.	LPM | GPM 10m/s max.	
DN08 (¼")	0.04 | 0.16	12 | 3	◂ SS Only
DN10 (⅜")	1.0 | 3.8	50 | 13	◂ SS Only
DN15 (½")	3.5 | 1.0	120 | 32	
DN20 (¾")	5.0 | 1.5	170 | 45	
DN25 (1")	9.0 | 2.5	300 | 79	
DN40 (1½")	25.0 | 6.5	850 | 225	
DN50 (2")	40.0 | 10.5	1350 | 357	
DN65 (2½")	60.0 | 16.0	1850 | 357	
DN80 (3")	90.0 | 24.0	2800 | 739	
DN100 (4")	125.0 | 33.0	4350 | 1149	

Temperature | Pressure Graphs | Non-Shock

Note: The Pressure/Temperature graphs are specifically for the Truflo® Flow Meter Sensors.

During system design the specifications of all components must be considered.



Model Selection

PVC		
Size	**End Connections**	**Part Number**
½"	Sch 80 Soc	TKM-15-P
¾"	Sch 80 Soc	TKM-20-P
1"	Sch 80 Soc	TKM-25-P
1 ½"	Sch 80 Soc	TKM-40-P
2"	Sch 80 Soc	TKM-50-P
3"	Flanged	TKM-80-P
4"	Flanged	TKM-100-P

PP		
Size	**End Connections**	**Part Number**
½"	NPT	TKM-15-PP
¾"	NPT	TKM-20-PP
1"	NPT	TKM-25-PP
1 ½"	NPT	TKM-40-PP
2"	NPT	TKM-50-PP
3"	Flanged	TKM-80-PP
4"	Flanged	TKM-100-PP

PVDF		
Size	**End Connections**	**Part Number**
½"	NPT	TKM-15-PF
¾"	NPT	TKM-20-PF
1"	NPT	TKM-25-PF
1 ½"	NPT	TKM-40-PF
2"	NPT	TKM-50-PF

Add 1st Suffix (end connection):
- **-T** ▸ NPT End Connectors (on PVC)
- **-B** ▸ Butt Fused End Connections for PP or PVDF
- **-F** ▸ Flange ANSI 150lb - Consult Factory

Add 2nd Suffix (seals):
FKM (std, no suffix required)
- **-E** ▸ EPDM Seals
- **-K** ▸ FFKM | Kalrez® Seals

Note: PVC Socket Ends (Std)
PP/PVDF NPT Ends (Std)

316 SS		
Size	**End Connections**	**Part Number**
¼"	NPT	TK3M-08-SS
⅜"	NPT	TK3M-10-SS
½"	NPT	TK3M-15-SS
¾"	NPT	TK3M-20-SS
1"	NPT	TK3M-25-SS
1 ½"	NPT	TK3M-40-SS
2"	NPT	TK3M-50-SS
3"	NPT	TK3M-80-SS
4"	NPT	TK3M-100-SS

Add 1st Suffix (end connection):
- **-T** ▸ NPT End Connectors
- **-SE** ▸ Sanitary - Consult Factory for Pricing
- **-F** ▸ Flange ANSI 150lb - Consult Factory

Add 2nd Suffix (seals):
FKM (std, no suffix required)
- **-E** ▸ EPDM Seals
- **-K** ▸ FFKM | Kalrez® Seals

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