

# FLOW 38

## Industrial inductive flow meter with display unit.

The flow meter is designed for a wide range of fluid measurements in various industries. Various process connections such as flange, sandwich (waffle), threaded and dairy fittings (DIN 11851) or clamp types are available.

The evaluation unit is made in three versions. It includes the standard design (head) and the unit is also made in front and panel designs. It is advantageous in the compact front version that the evaluation unit (display unit) is placed from the front part of the sensor and in case of the separated version, the display unit can be mounted in DIN rail. The panel mounted electronics offers the installation of the display unit in the electric box door.

The flow meter offers a wide range of outputs and the communication for connection to various control systems.



## MAIN MERITS

- Extensive variability of process connection
- Possibility of the constructional length made to customer needs
- Possibility of the sensor made in full stainless steel design
- Big dynamic measuring range
- High measurement accuracy and repeatability
- Wide choice of materials for liners and electrodes
- Very simple and intuitive operation
- Possibility of flow monitoring function (flow switch)
- 350° swivel display for comfortable reading



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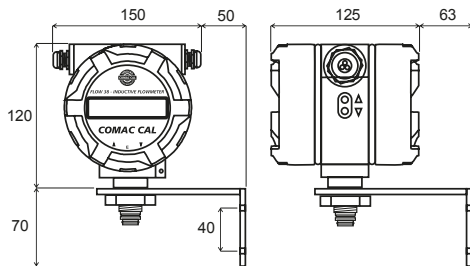
# TECHNICAL DATA

Power	230 VAC (50/60 Hz), 24 VDC with polarity reversal protection
Input power	4.6 VA
Type of electronics	Head (H – standard), front (F), panel (P) versions
Design	Compact, separated (standard cable length 3 m)
Diameter nominal	DN 6÷400
Lining material	Rubber (hard, soft, with potable water test certificate): DN 15÷DN 400 (T max 80 °C) PTFE: DN 15÷DN 250 (T max 150 °C), PFA: DN300÷DN 400 (T max 130 °C) Ceramics: DN 15÷DN 80 (T max 170 °C) PEAK: DN6÷DN 10 (T max 170 °C), PVDF: DN 6÷DN 10 (T max 150 °C)
Electrode material	CrNi steel DIN 1.4571, Hastelloy C4, Titanium, Tantalum, Platinum*
Frame	All-welded
Sensor material	Flanged – stainless steel and structural steel with polyurethane coating Sandwich, threaded, food grade – stainless steel
Process connections	Sandwich Flanged DIN (EN1092) Threaded (EN1092) Food grade (DIN 11851 fitting, clamp)
Pressure	PN10, PN16, PN25, PN40
Min. conductivity of the measured fluid	20 µS (at a lower conductivity, upon agreement with the manufacturer)
Flow meter measuring range (Q <sub>min</sub> /Q <sub>max</sub> )	bi-directional for 0.2 to 12 m/s (1/60); 0.12 to 12 m/s (1/100); 0.06 to 12 m/s (1/200)
Flow meter accuracy	Accuracy up to 0.5 %, repeatability up to 0.2 %
Pressure loss	Negligible
Additional electrodes	Grounding and detection electrodes for empty piping (DN 15÷DN 400)
Empty piping detection	DN 15÷DN 400
Display unit	LCD 2×16 characters
Controls	2× external button (viewing values) 3× internal button (viewing + parameter changing)
Outputs	Impulse/flow switch (max. 400 Hz), 4÷20 mA, RS485 (M-BUS/Mod-Bus protocol) (Impulse and current outputs are passive with a possibility of being powered from internal power supply of the meter)
Max. ambient temperature	55 °C
Flow sensor degree of protection	IP65, IP67, IP68
Electronics degree of protection	IP67

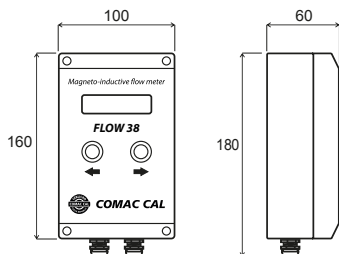
\* With PVDF lining only.

# ELECTRONICS

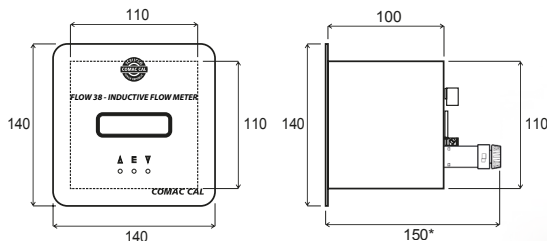
## STANDARD UNIT (HEAD)



## FRONT UNIT



## PANEL UNIT

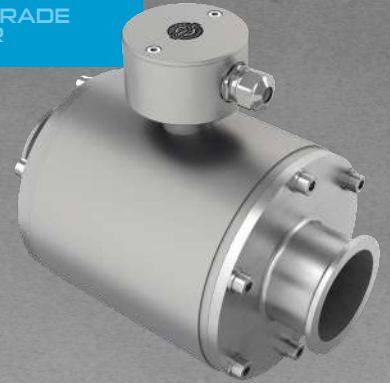


\* required installation depth including cable connector's flowmeter sensor is 200 mm

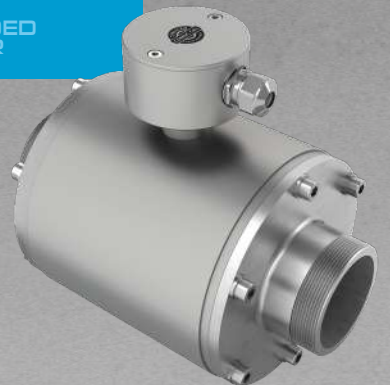
## SANDWICH SENSOR



## FOOD GRADE SENSOR



## THREADED SENSOR



# FLOW RANGES

Instantaneous flow rate corresponding to flow velocity

Diameter nominal [mm]	Q <sub>min</sub> [m <sup>3</sup> /h] dle Q <sub>min</sub> /Q <sub>max</sub>			Q <sub>max</sub> [m <sup>3</sup> /h]
	1/60 (0.2 m/s)	1/100 (0.12 m/s)	1/200 (0.06 m/s)	
DN 6	0.02	0.012	–	1.2
DN 8	0.04	0.022	–	2.2
DN 10	0.06	0.034	–	3.4
DN 15	0.13	0.076	0.038	7.6
DN 20	0.24	0.142	0.071	14.2
DN 25	0.35	0.21	0.105	21
DN 32	0.6	0.34	0.17	34
DN 40	0.9	0.54	0.27	54
DN 50	1.4	0.84	0.42	84
DN 65	2.4	1.44	0.72	144
DN 80	3.6	2.2	1.1	220
DN 100	5.6	3.4	1.7	340
DN 125	8.9	5.34	2.67	534
DN 150	13	7.6	3.8	760
DN 200	23	13.5	6.75	1350
DN 250	35	21.1	–	2115
DN 300	51	30	–	3050
DN 350	70	41	–	4150
DN 400	90	54	–	5426



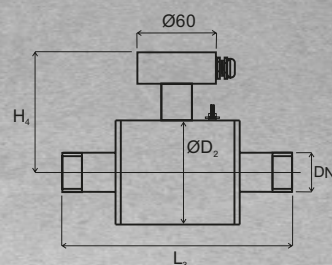
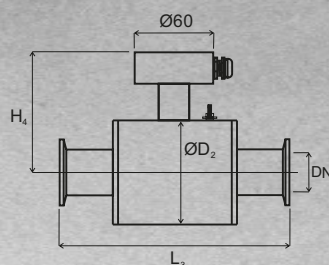
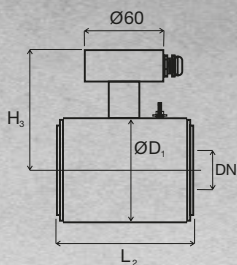
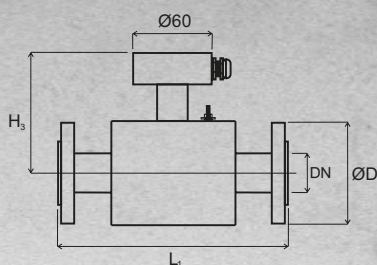
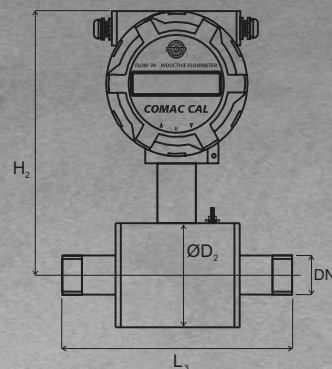
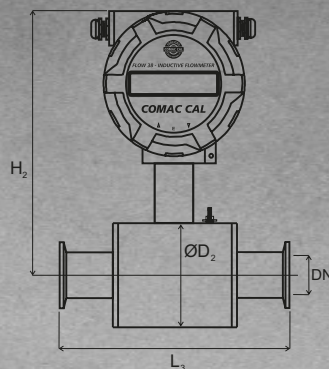
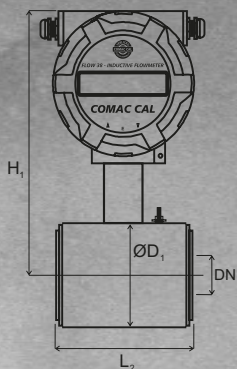
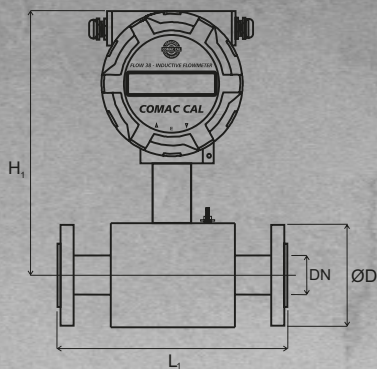
# FLOW 38

FLANGE  
(EN 1092)

SANDWICH

CLAMP/FITTING  
(DIN11851)

THREAD  
(EN 1092)

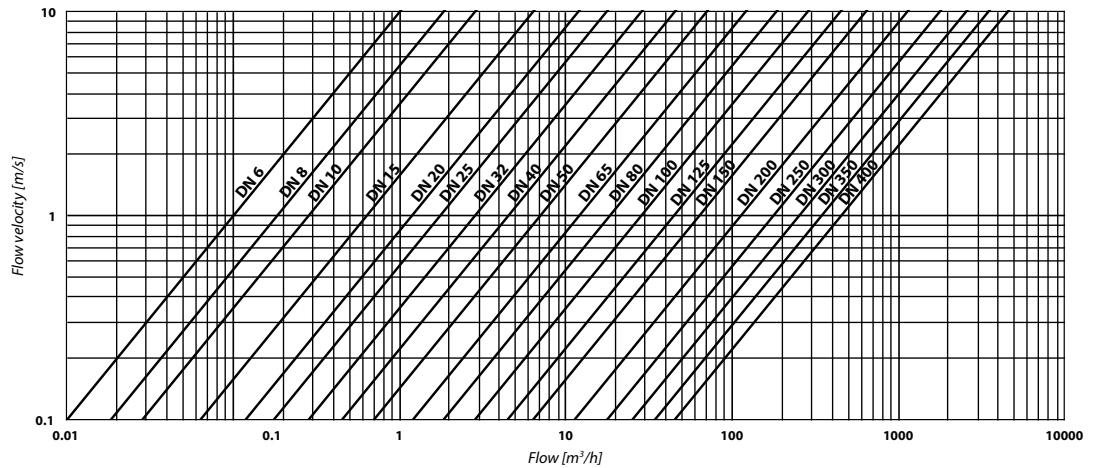


Constructional lengths can be modified upon agreement with the manufacturer.

## DIMENSIONAL TABLE

Connection [mm]	Constructional length [mm]			Outside diameter [mm]			Total height of [mm]			
	Flanged	Sandwich	Flanged Threaded	Flange	Sensor body		Compact design		Separated design	
				Flanged	Flanged Sandwich	Aseptic Threaded	Flanged Sandwich	Aseptic Threaded	Flanged Sandwich	Aseptic Threaded
DN	L1	L2	L3	D	D1	D2	H1	H2	H3	H4
6	-	90	-	-	61	-	203	-	110	-
8	-	90	-	-	61	-	203	-	110	-
10	-	90	-	-	61	-	203	-	110	-
15	200	90	139	95	61	61	203	203	110	110
20	200	90	145	105	61	71	203	213	110	120
25	200	90	155	115	71	82	213	224	120	131
32	200	90	161	135	82	92	224	234	131	141
40	200	110	183	145	92	107	234	249	141	156
50	200	110	187	160	107	127	249	269	156	176
65	200	130	217	180	127	142	269	284	176	191
80	200	130	227	195	142	168	284	310	191	217
100	250	130	-	215	168	-	310	-	217	-
125	250	200	-	245	194	-	336	-	243	-
150	300	200	-	280	224	-	366	-	273	-
200	350	200	-	335	284	-	426	-	333	-
250	450	-	-	405	-	-	327/-	-	235/-	-
300	500	-	-	440	-	-	352/-	-	260/-	-
350	550	-	-	500	-	-	382/-	-	290/-	-
400	600	-	-	565	-	-	407/-	-	315/-	-

## VOLUMETRIC FLOW VERSUS INSTANTANEOUS FLOW VELOCITY DIAGRAM



### DISPLAY UNIT OPERATION

The meter is equipped with two external buttons on the electronics housing side and three internal buttons accessible after removing the front cover with glass. Using the external buttons, it is possible to scroll individual quantities and settings. After removing the cover, it is possible to change settings as well.

The unit can be swivelled within 350° for more comfortable reading of values on the display both in compact and separated designs.

## EVALUATION UNIT TERMINAL BOARD ELECTRICAL CONNECTION

### Standard connection:

- Terminals 1, 2 – 4 to 20 mA current output terminals
- Terminals 3, 4 – OUT IMP (impulse output) terminals
- Terminals 5, 6 – RS485 communication terminals
- Terminals 7, 8 – according to J1 jumper configuration
  - Output power supply 16 V/100 mA (power to changing active current and pulse outputs)
  - resetting the registry RESET TOTAL V (resettable counter) via external signal
- Terminals L, N, PE – 230 VAC mains power (standard), it is also possible in 24 VAC/VDC version (install as a dedicated power circuit with its own fuse 1A)

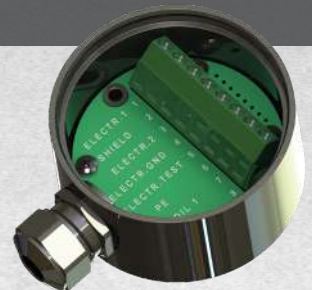
*Note: flow sensor terminal board connection*



## FLOW SENSOR TERMINAL BOARD CONNECTION

- Terminal 1 – blue (measuring electrode 1)
- Terminal 2 – shield of electrodes 1 and 2
- Terminal 3 – red (measuring electrode 2)
- Terminal 4 – yellow (grounding electrode)
- Terminal 5 – violet (empty piping detection electrode)
- Terminal 6 – green (sensor grounding)
- Terminal 7 – white (exciting coil 1)
- Terminal 8 – black (exciting coil 2)

*Note: The terminal board connection is always indicated on the PCB.*



## PRODUCT ORDERING CODE

FLW38X/DNXXX/AX(CL)/BX/CX/DX/EX/FX/GX/HX/IX

### FLW38 (type)

- H... head
- P... panel
- F... front

### DN (diameter nominal)

DN... 6÷400

### A (design)

- A1... compact
- A2... separated (cabel length 3÷30 m)

### B (connection)

- B1... flanged
- B2... sandwich
- B3... threaded
- B4... diary fitting
- B5... clamp

### C (pressure)

- C1... PN10
- C2... PN16
- C3... PN25
- C4... PN40

### D (lining)

- D1... hard rubber
- D2... soft rubber
- D3... rubber with potable water test certificate
- D4... PTFE
- D5... PFA
- D6... ceramics\*
- D7... PEEK\*\*
- D7... PVDF\*\*

\* DN 15–80

\*\* Always for DN 6–10, standard EPDM sealing

### I (measuring range $Q_{min}/Q_{max}$ )

- I1... 1/60
- I2... 1/100
- I3... 1/200

### H (power)

- H1... 230 VAC
- H2... 24 VDC

### G (output)

- G1... impulse/flow switch
  - G2... imp./sw. + 4÷20 mA
  - G3... imp./sw. + RS485\*
  - G4... imp./sw. + 4÷20 mA + RS485\*
- \* For RS485, M-BUS/MOD-BUS RTU protocol is possible.

### F (degree of protection)

- F1... IP65
- F2... IP67
- F3... IP68

### E (electrodes)

- E1... stainless steel 316 Ti
- E2... hastelloy C4
- E3... titanium
- E4... tantalum
- E5... platinum



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Standard set

For other requirements, please contact the manufacturer directly.